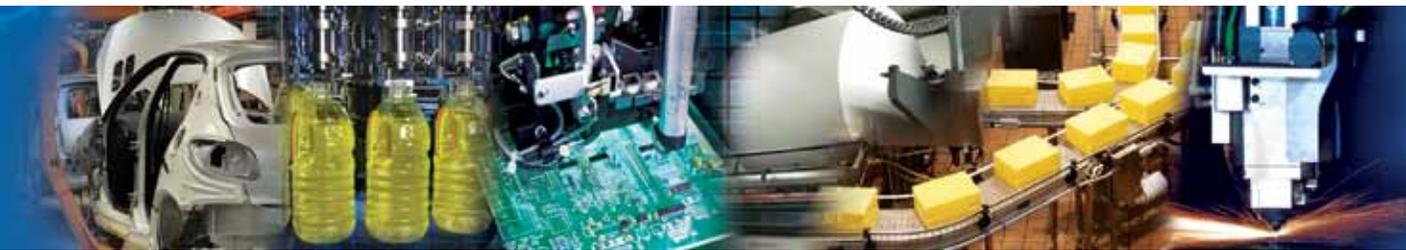


# NUMATICS®

## 70 & 72 Series



[www.numatics.com](http://www.numatics.com)

**70 & 72 Series**

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**70 & 72 Series**

**Stainless Steel Series**

- Two Series Available – High Flow and Miniature
- 316 Stainless Steel Construction
- Two port sizes (1/4 & 1/2)
- FKM Seals
- 5 Micron Filter Element
- Three Grades Coalescing - One Adsorbing
- Meets NACE Specifications
- High Flow in a Compact Size

**F72 Series**

Particulate air filters are designed to separate liquid, water, rust, pipe scale, and debris from air lines. They should be installed upstream of the regulator to prevent contamination from reaching other components.

Water is removed mechanically by the deflector which causes the air to move in a swirling motion. The condensed water droplets are then centrifugally impounded upon the ID of the bowl then fall down past the quiet zone baffle to the water sump. Dry air passes through the sintered element utilizing depth filtration and removes debris down to specified micron size.

**Features**

- 316 stainless steel body construction
- All seals made of Fluorocarbon (FKM)
- Meets NACE specifications
- Internal plastic parts
- Acetal and ABS
- Element Polyethylene

**Specifications**

Max. Pressure: 300 PSIG (20 bar)  
Temperature Range: 40° to 180° F (4° to 82° C)

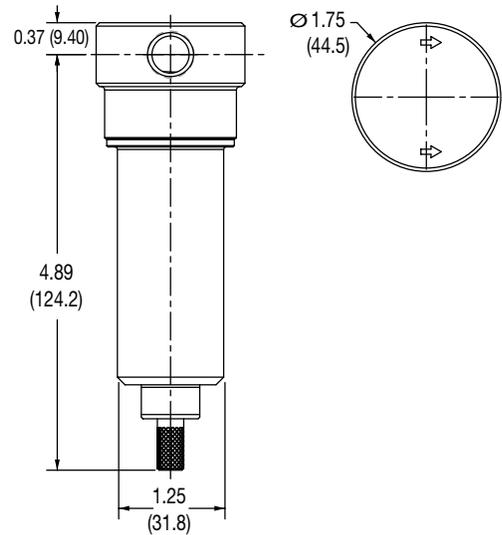
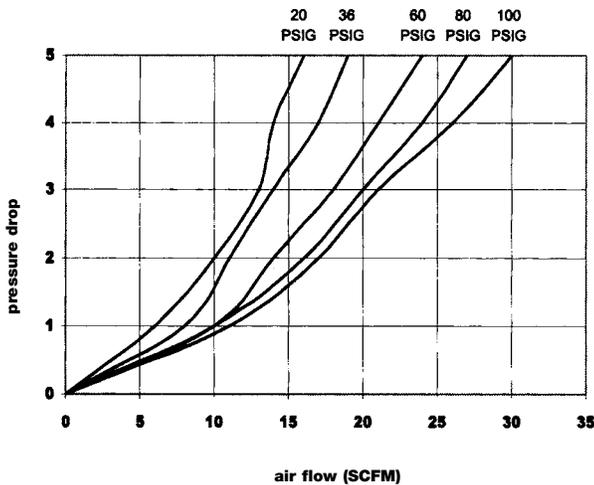


ANSI SYMBOL



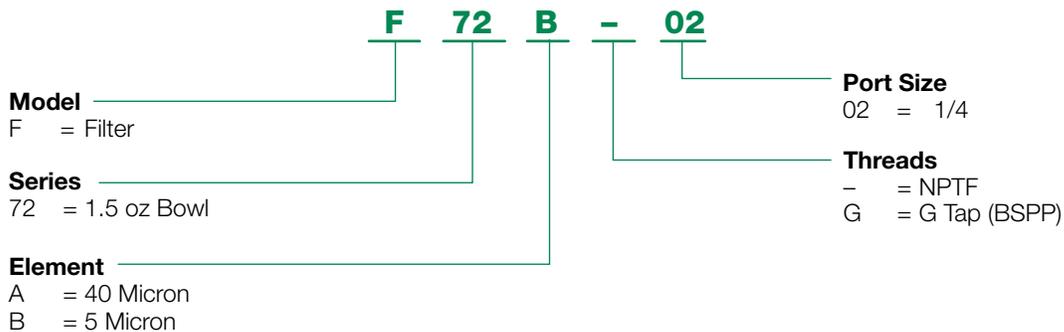
**F72B-02 pictured**

**Flow Rates**



**Dimensions: Inches (mm)**

**How to Order**



## F72 Series

The coalescing filter is utilized when either clean air is required or longer component life is desired. This type of filter removes water and oil aerosols. It works differently than the particulate filter; dirty air enters the element from the center and passes through a field of glass fibers which cause the aerosols to form into droplets which are heavier than the surrounding air. The droplets grow larger as they pass through the element and gravity causes the oil drops to drain to the sump of the bowl. To maximize the life of a coalescing filter it should always be used after a 5 micron particulate filter or with the optional prefilter.

### Features

- 316 stainless steel body construction
- All seals made of Fluorocarbon (FKM)
- Meets NACE specifications
- Internal plastic parts
- Acetal and ABS
- Element: Vacuum formed borosilicate glass fibers
- Cartridge element design
- Inner and outer support cores prevent element from crushing in either flow direction

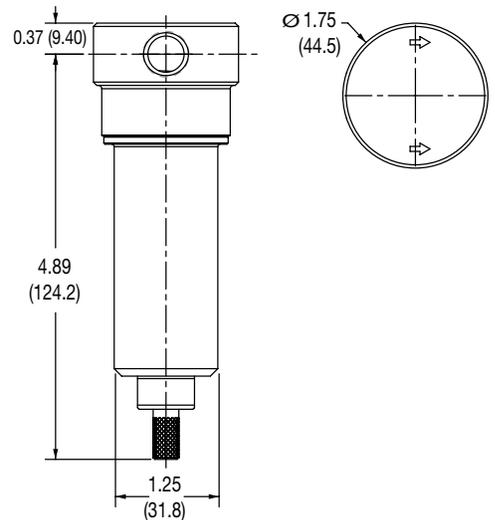
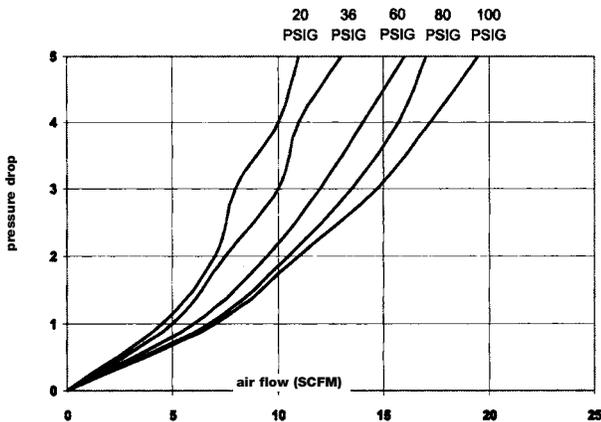


F72D-02 pictured

### Specifications

Max. Pressure: 300 PSIG (20 bar)  
 Temperature Range: 40° to 180° F (4° to 82° C)

### Flow Rates



Dimensions: Inches (mm)

### How to Order

**F 72 D - 02 D**

<b>Model</b> F = Filter	<b>Series</b> 72 = 1.5 oz Bowl	<b>Element</b> C = 0.7 Micron Coarse coalescer D = 0.3 Micron Fine coalescer E = 0.01 Micron Ultra Fine coalescer F = Vapor adsorber	<b>Options</b> D = 3 Micron Internal Pleated Prefilter	<b>Port Size</b> 02 = 1/4	<b>Threads</b> - = NPTF G = G Tap (BSPP)
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**R72 Series**

Regulators are used to reduce pressure to a required working pressure. Utilizing optimum pressure can save companies both component life and many dollars in compressed air costs.

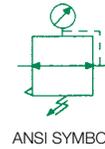
Regulators consist of a diaphragm which floats between a main spring (top) and a valve (bottom). By turning the adjustment knob clockwise, the main spring is forced onto the rubber diaphragm which, in turn, is pressed onto the valve stem. When the spring pressure becomes greater than the air pressure in the control chamber below the diaphragm, the valve is forced down and flow begins. As flow continues, the pressure begins to build and air, via the aspirator tube, fills the control chamber and forces the diaphragm upward. As forces balance, the small spring under the valve piston causes the valve to close. The cycle continues in a balanced process of reducing or increasing flow based upon the downstream pressure.

**Features**

- 316 stainless steel body construction
- All seals made of Fluorocarbon (FKM)
- Standard output pressure 0-125 PSIG
- Meets NACE specifications
- Bonnet and Knob Acetal
- Internal Metal Parts
- Valve Stainless Steel
- Springs - Stainless Steel

**Specifications**

Max. Pressure: 300 PSIG (20 bar)  
Temperature Range: 40° to 180° F (4° to 82° C)

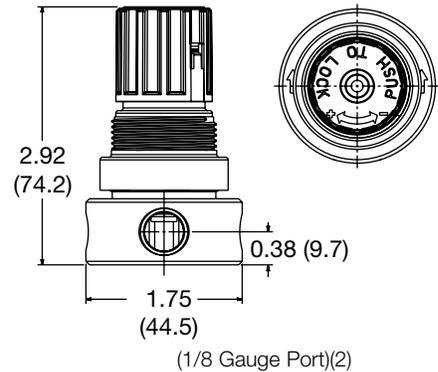
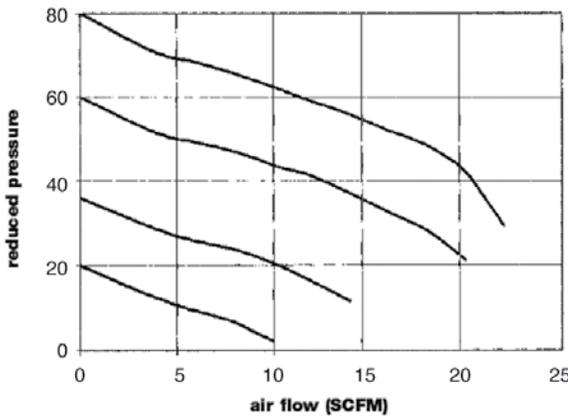


ANSI SYMBOL



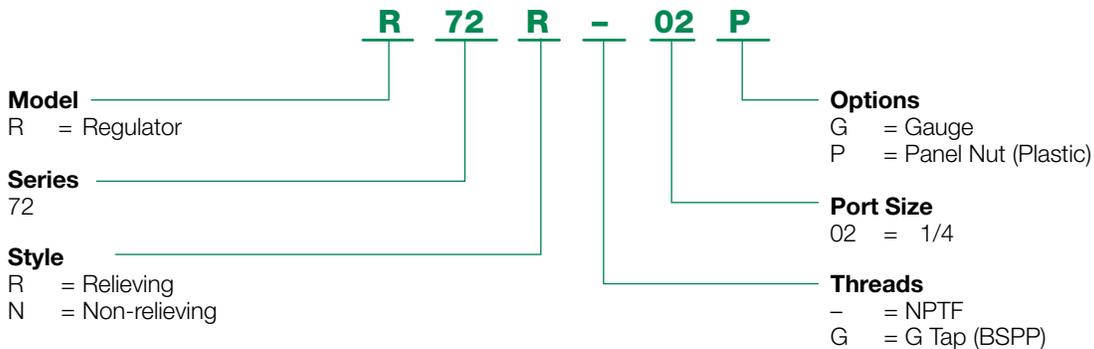
**R72R-02 pictured**

**Flow Rates**



**Dimensions: Inches (mm)**

**How To Order**

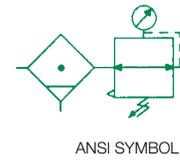


## P72 Series

The integral filter/regulator ('piggyback') is a two station component designed to filter and regulate compressed air when cost and space are of primary concern. As wet, dirty air enters, it immediately flows through the air deflector, causing the air to move in a swirling motion. After condensed water is centrifugally removed, air passes through the filter and into the regulator. The high pressure of the air is systematically reduced via the adjustment spring and valve and exits the housing as clean and dry air that is ready to work at the specified pressure.

## Features

- 316 stainless steel body construction
- All seals made of Fluorocarbon (FKM)
- 0-125 PSI standard
- Meets NACE specifications
- Bonnet and Knob Acetal
- Internal plastic parts
- Acetal and ABS
- Element Polyethylene
- Internal Metal Parts
- Valve Stainless Steel
- Springs - Stainless Steel

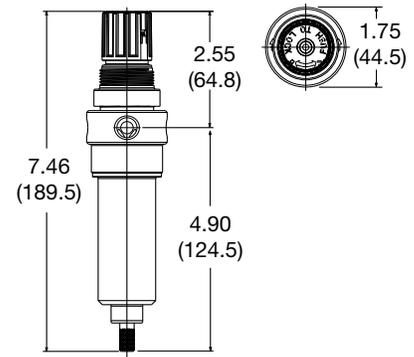
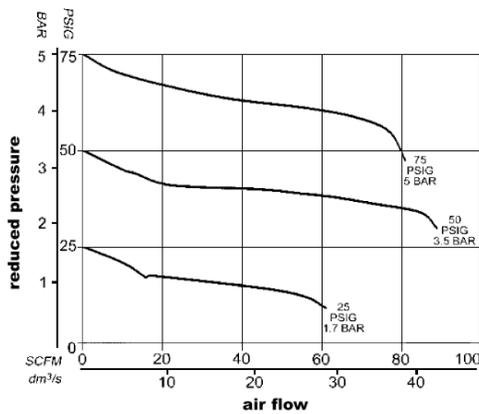


P72B-02 pictured

## Specifications

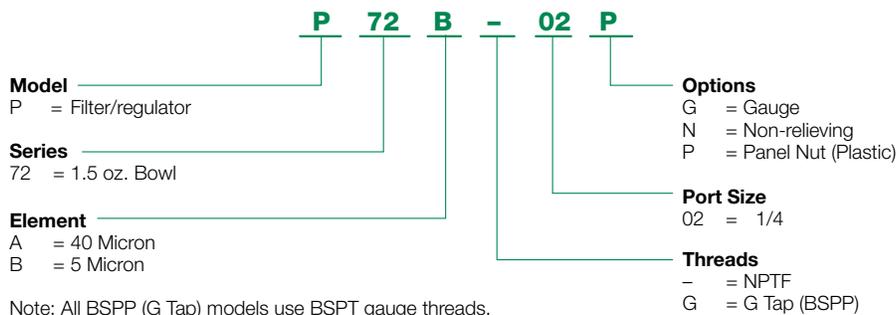
Max. Pressure: 300 PSIG (20 bar)  
 Temperature Range: 40° to 180° F (4° to 82° C)

## Flow Rates



Dimensions: Inches (mm)

## How To Order

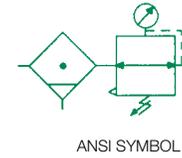


## C72 Series

The Numatics C Series Coalescer/Regulator is a two station point of use air preparation system designed to provide superior filtration and regulation in one compact housing. The C Series combines a multiple support cartridge style borosilicate glass element with a regulator to assure the maximum performance of downstream components. Available with four different element grade choices, the C Series Coalescer/Regulator can be outfitted to attack and remove the exact type of contamination that is critical to a specific application.

## Features

- 316 stainless steel body construction
- All seals made of Fluorocarbon (FKM)
- 0-125 PSI standard
- Meets NACE specifications
- Bonnet and Knob Acetal
- Internal plastic parts
- Acetal and ABS
- Element: Vacuum formed borosilicate glass fibers
- Internal Metal Parts
- Valve Stainless Steel
- Springs - Stainless Steel

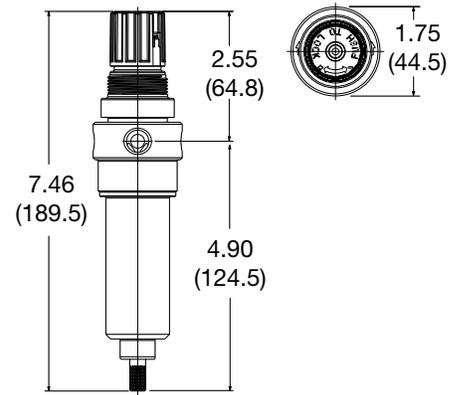
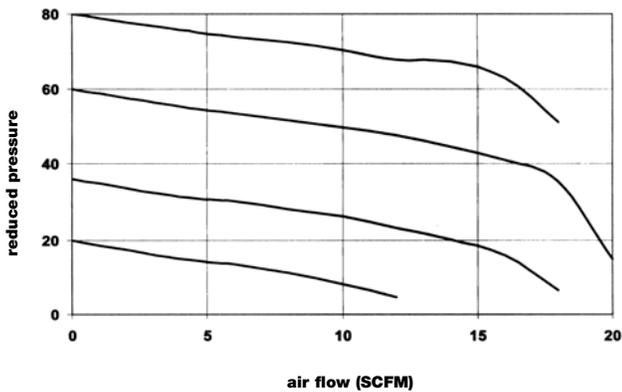


**C72D-02 pictured**

## Specifications

Max. Pressure: 300 PSIG (20 bar)  
Temperature Range: 40° to 180° F (4° to 82° C)

## Flow Ratings (based on 100 PSI inlet)



## How To Order

**C 72 D - 02 D**

<b>Model</b> C = Coalescer/Regulator	<b>Series</b> 72 = 1.5 oz. Bowl	<b>Element</b> C = 0.7 Micron Coarse coalescer D = 0.3 Micron Fine coalescer E = 0.01 Micron Ultra Fine coalescer F = D = Vapor adsorber	<b>Options</b> D = 3 Micron Internal Pleated Prefilter G = Gauge N = Non-relieving P = panel mount nut	<b>Port Size</b> 02 = 1/4	<b>Threads</b> - = NPTF G = G Tap (BSPP)
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Note: All BSPP (G tap) models use BSPT gauge threads.

## F70B Series

- 316 Stainless Steel Body Construction
- All Seals Made of Fluorocarbon (FKM)
- 5 Micron Element Standard
- Meets NACE Specifications

## Specifications

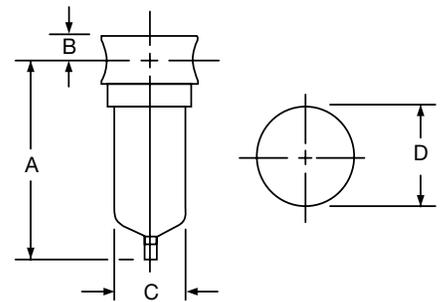
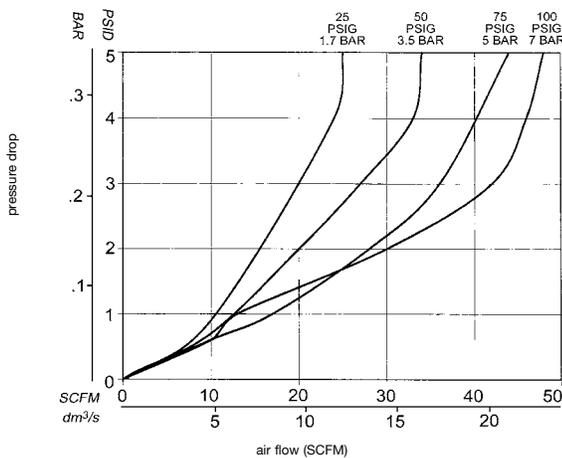
Temperature Range °F (°C): 40° - 180° (4° - 82°)  
 Max. Operating Pressure PSIG (BAR): 300 (20)  
 Weight, lbs. (kg.): 1.88 (.85)  
 Element: Sintered Polypropylene



ANSI SYMBOL



## Flow Ratings (based on 100 PSI inlet)



Dimensions: Inches (mm)

Series	A	B	C	D
70	5.00 (127.0)	0.56 (14.0)	1.75 (44.0)	2.38 (60.0)

## How To Order

**F 70 B - 04 A**

**Model** \_\_\_\_\_  
 F = Filter

**Series** \_\_\_\_\_  
 70 = 4.0 oz. (1.2 Liter) Bowl

**Element** \_\_\_\_\_  
 A = 40 Micron  
 B = 5 Micron

**Options** \_\_\_\_\_  
 A = Autodrain

**Port Size** \_\_\_\_\_  
 04 = 1/2

**Threads** \_\_\_\_\_  
 - = NPTF  
 G = G Tap (BSPP)

**F70D Series**

- 316 Stainless Steel Body Construction
- Complete Coalescing Filter Line
- All Seals Made of Fluorocarbon (FKM)
- Meets NACE Specifications

**Specifications**

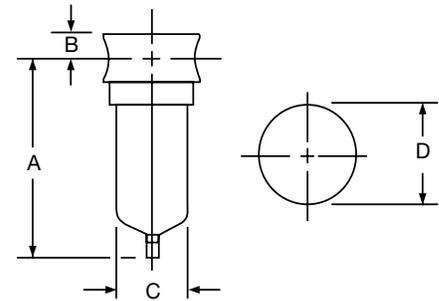
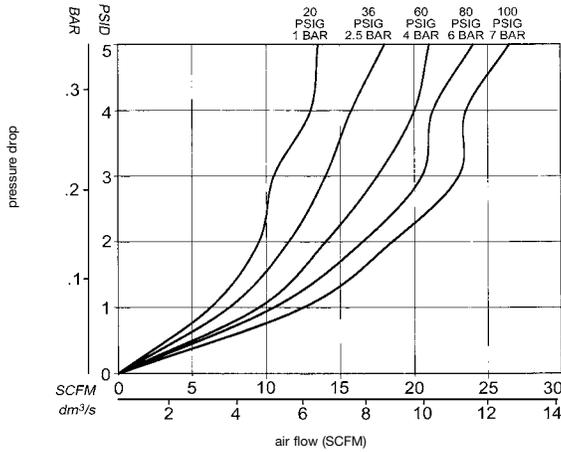
Temperature Range °F (°C): 40° - 180° (4° - 82°)  
 Max. Operating Pressure PSIG (BAR): 300 (20)  
 Weight, lbs. (kg.): 1.88 (.85)



ANSI SYMBOL



**Flow Ratings** (based on 100 PSI inlet)



**Dimensions: Inches (mm)**

Series	A	B	C	D
70	5.00 (127.0)	0.56 (14.0)	1.75 (44.0)	2.38 (60.0)

**How To Order**

**F 70 D - 04 A**

**Model**  
 F = Filter

**Series**  
 70 = 4.0 oz. (1.2 Liter) Bowl Capacity

**Element**  
 C = 0.7 Micron Coarse coalescer  
 D = 0.3 Micron Fine coalescer  
 E = 0.01 Micron Ultra Fine coalescer  
 F = Vapor adsorber

**Options**  
 A = Autodrain  
 D = 3 Micron Internal Pleated Prefilter

**Port Size**  
 04 = 1/2

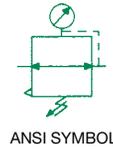
**Threads**  
 - = NPTF  
 G = G Tap (BSPP)

### R70 Series

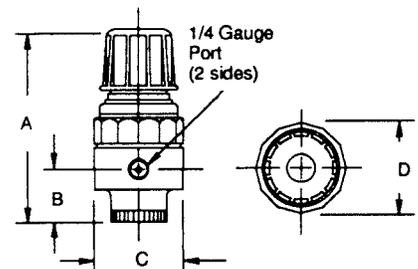
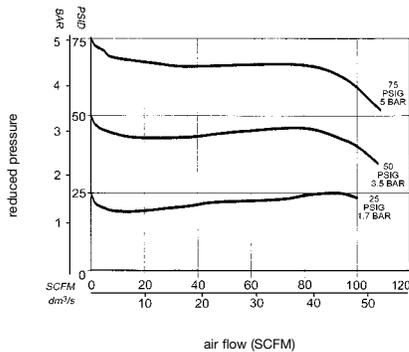
- 316 Stainless Steel Body Construction
- All Seals Made of Fluorocarbon (FKM)
- 0-125 PSI Standard
- Meets NACE Specifications

### Specifications

Temperature Range °F (°C): 40° to 150° (4° to 65°)  
 Max. Operating Pressure PSIG (BAR): 350 (24)  
 Weight, lbs. (kg.): 1.79 (.81)



### Flow Ratings (based on 100 PSI inlet)



### Dimensions: Inches (mm)

Series	A	B	C	D
70	4.94 (125.0)	1.38 (35.0)	2.31 (59.0)	2.44 (62.0)

### How To Order

**R 70 R - 04 G**

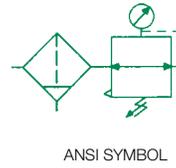
<p><b>Model</b></p> <p>R = Regulator</p> <p><b>Series</b></p> <p>70</p> <p><b>Element</b></p> <p>N = Non-Relieving</p> <p>R = Relieving (Standard)</p>	<p><b>Options</b></p> <p>G = Regulator Gauge</p> <p>H = 0-250 PSI</p> <p>P = Regulator Panel Unit</p> <p><b>Port Size</b></p> <p>04 = 1/2</p> <p><b>Threads</b></p> <p>- = NPTF</p> <p>G = G Tap (BSPP)</p>
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## P70 Series

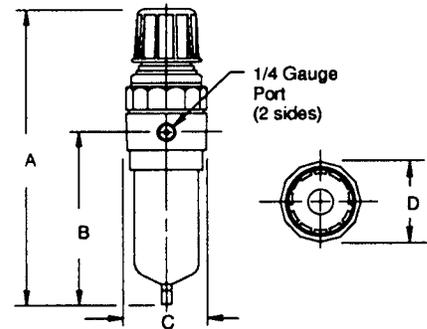
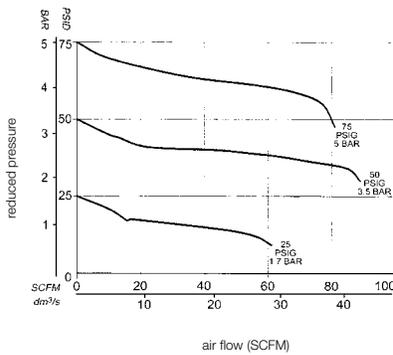
- 316 Stainless Steel Body Construction
- All Seals Made of Fluorocarbon (FKM)
- 0-125 PSI Standard
- Meets NACE Specifications

## Specifications

Temperature Range °F (°C): 40° to 180° (4° to 82°)  
 Max. Operating Pressure PSIG (BAR): 300 (20)  
 Weight, lbs. (kg.): 2.43 (1.1)  
 Element: Sintered Polypropylene



## Flow Ratings (based on 100 PSI inlet)



## Dimensions: Inches (mm)

Series	A	B	C	D
70	8.50 (216.0)	4.94 (125.0)	2.38 (60.0)	2.44 (62.0)

## How To Order

**P 70 B - 04 H**

**Model** \_\_\_\_\_  
 P = Filter/Regulator (Piggyback)

**Series** \_\_\_\_\_  
 70 = 4.0 oz. (.12 Liter) Bowl Capacity

**Element** \_\_\_\_\_  
 A = 40 Micron  
 B = 5 Micron

**Options**  
 A = Autodrain  
 H = 0-250 PSI  
 N = Non-Relieving

**Port Size**  
 04 = 1/2

**Threads**  
 - = NPTF  
 G = G Tap (BSPP)

### L70L Series

- 316 Stainless Steel Body Construction
- All Seals Made of Fluorocarbon (FKM)
- Meets NACE Specifications

### Specifications

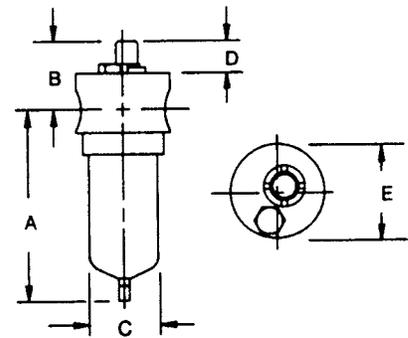
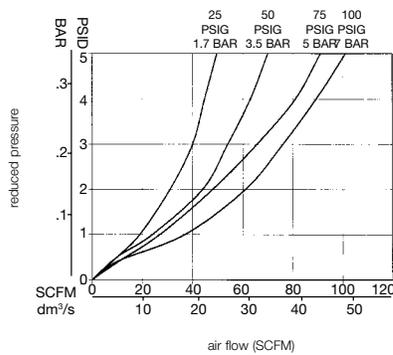
Temperature Range °F (°C): 40° to 150° (4° to 65°)  
 Max. Operating Pressure PSIG (BAR): 350 (24)  
 Weight, lbs. (kg.): 1.79 (.81)



ANSI SYMBOL



### Flow Ratings (based on 100 PSI inlet)



### Dimensions: Inches (mm)

Series	A	B	C	D	E
70	5.00 (126.0)	1.81 (46.0)	1.75 (45.0)	0.94 (24.0)	2.38 (60.0)

### How To Order

**L 70 L - 04**

<p><b>Model</b></p> <p>L = Lubricator</p> <p><b>Series</b></p> <p>70 = 4.0 oz. (.12 liter) Bowl Capacity</p> <p><b>Element</b></p> <p>L = All Lubricators</p>	<p><b>Port Size</b></p> <p>04 = 1/2</p> <p><b>Threads</b></p> <p>- = NPTF G = G Tap (BSPP)</p>
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**70 Series Stainless Steel Particulate Filter**

<b>Element Replacement Kits</b>	
<b>includes filter element only</b>	
<b>Kit #</b>	<b>Description</b>
EKF20A	40 micron element
EKF20B	5 micron element

**70 Series Stainless Steel Coalescing Filter**

<b>Element Replacement Kits</b>	
<b>includes filter element only</b>	
<b>Kit #</b>	<b>Description</b>
EKF20C	0.7 micron element
EKF20CD	0.7 micron element with prefilter
EKF20D	0.3 micron element
EKF20DD	0.3 micron element with prefilter
EKF20E	0.1 micron element
EKF20ED	0.1 micron element with prefilter
EKF20F	adsorbing element

**70 Series Stainless Steel Regulator**

<b>Regulator Repair Kits</b>	
<b>Kit #</b>	<b>Description</b>
RKC70	cage kit (inc. adjustment knob and spring cage)
RKR70R	(inc. relieving diaphragm and inner valve)
RKR70N	(inc. non-relieving diaphragm and inner valve)

**70 Series Stainless Steel Lubricator**

<b>Lubricator Repair Kits</b>	
<b>includes adjustment assembly</b>	
<b>Kit #</b>	<b>Description</b>
RKL70	lubricator repair kit

**72 Series Stainless Steel Particulate Filter**

<b>Element Replacement Kits</b>	
<b>includes filter element only</b>	
<b>Kit #</b>	<b>Description</b>
EKF12A	40 micron element
EKF12B	5 micron element

**72 Series Stainless Steel Coalescing Filter**

<b>Element Replacement Kits</b>	
<b>includes filter element only</b>	
<b>Kit #</b>	<b>Description</b>
EKF12C	0.7 micron element
EKF12CD	0.7 micron element with prefilter
EKF12D	0.3 micron element
EKF12DD	0.3 micron element with prefilter
EKF12E	0.001 micron element
EKF12ED	0.001 micron element with prefilter
EKF12F	adsorbing element



World Class Supplier of Pneumatic Components



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