

Pilot Operated • High Flow RedHat II Spool Valves

Anodized Aluminum, Brass, and Stainless Steel Bodies 1/4" and 1/2" NPT



Features

- Compact Spool Valve
- Single and dual solenoid constructions available
- Unique design combines hard T-seals and flexible o-rings, provides bubble-tight shutoff, resistance to dirt and multimillion cycle life controlling air or inert gas
- Low Power and Intrinsically Safe construction available See Special Service Pilot Valve Section for details

Construction

	Valve Parts in Contact with Fluids										
Body	Aluminum, Black Anodized	Brass	316L Stainless Steel								
End Cover (Spring end)	Glass-filled Polyamide	Brass	316L Stainless Steel								
Spool Valve Internals	Zamak, Stainless Steel, Acetal (POM), Aluminum Brass, Acetal (POM),										
Pilot End Covers	Aluminum, Black Anodized	316L Stainless Steel									
Core Tube	Stainless Steel										
Core and Plugnut	Stainless Steel										
Springs	Stainless Steel										
Seals and Discs	NBR										
Top Disc	Nylon (PA)										
Core Guide	Acetal										
Seat and Seat Insert	Brass, Acetal										
Shading Coil	Copper										
Rider Ring (low power)	PTFE										

Electrical

Standard	W	att Ratin Consı	g and Pov Imption	wer	Spare Coil Part Number								
Coil and			AC		General Purpose Explosionp								
Class of	DC		VA	VA									
Insulation	Watts	Watts	Holding	Inrush	AC	DC	AC	DC					
F	11.6	10.1	25	50	238610	238710	238614	238714					
Standard Voltages: 24, 120, 240, 480 volts AC, 60 Hz (110, 220 volts AC, 50 Hz). 6, 12, 24, 120, 240 volts DC. Must be specified when ordering. Other voltages are available when required.													

Solenoid Enclosures

Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X.

Optional: Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9. (To order, add prefix "EF" or ("EV" for stainless steel) to catalog number.) *See Optional Features Section for other available options.*





Nominal Ambient Temp. Ranges

Body Material	Description
Aluminum	AC: 5°F to 125°F (-15°C to 52°C) DC: 5°F to 104°F (-15°C to 40°C)
Brass	AC: -40°F to 125°F (-40°C to 52°C)
Stainless Steel	DC: -40°F to 104°F (-40°C to 40°C)

Approvals

UL/CSA approvals for aluminum constructions pending. EF and EV are UL listed solenoids. CSA certified. Meet applicable CE directives. SIL 3 capable per IEC 61508 on normally closed single solenoid. Third party certification provided by EXIDA.

Refer to Engineering Section for details.



Specifications (English units)

					Single Solenoid – PFD _{AVG} = 3.3 x 10 ⁻³					Dual Solenoid											
	Pipe	Orifice	Cv	Operat Diffe Air	ting Pre rential -Inert (essure (psi) Gas	Ma Flu Tem	ax. uid ıp.°F			Operat Diffe Air·	ting Pr rential -Inert (essure (psi) Gas	Ma Flu Tem	ax. uid p.°F			Watt F Class Insul	ating/ of Coil ation		
Body Material	Size (in)	Size (in)	Flow Factor	Min.	Max. AC	Max. DC	AC	DC	Catalog Number	Const. Ref.	Min.	Max. AC	Max. DC	AC	DC	Catalog Number	Const. Ref.	AC	DC		
Aluminum	(,	(,							8551G405							8551G406					
Brass	1/4	1/4	.86						EF8551G407 ①	İ						EF8551G408 ①					
316L Stainless Steel				30	145	120	140	120	EV8551G413 2	1	30	145	120	140	120	EV8551G414 2	1	10.1/F	11.6/F		
Aluminum	1/2	1/2	37						8553G405							8553G406					
316L Stainless Steel	1/2	1/2	5.7						EV8553G413 2							EV8553G414 @					
 Brass construction supplie 	Brass construction supplied standard with EF solenoid. ② Stainless steel construction supplied standard with EV solenoid.																				

Specifications (Metric units)

					Single Solenoid – PFD _{AVG} = 3.3 x 10^{-3}						Dual Solenoid										
			Kv	Opera Diffe	ting Pr rential	essure (bar)	Ma Fli	ax. uid			Opera Diffe	ting Pr rential	essure (bar)	M: Fl	ax. uid			Watt F Class	Rating/ of Coil		
	Pipe	Orifice	Flow	Air	Inert (Gas	Tem	p.°C			Air	-Inert (Gas	Tem	p.°C			Insul	ation		
Body	Size	Size	Factor		Max.	Max.			Catalog	Const.	Min	Max.	Max.			Catalog	Const.				
Inaterial	(IN)	(mm)	(m³/n)	win.	AC	DC	AC	DC	Number	Ket.	win.	AC	DC	AC	DC	Number	Ret.	AU	DC		
Aluminum									8551G405							8551G406					
Brass	1/4	6.4	.75						EF8551G407 ①							EF8551G408 ①					
316L Stainless Steel				2	10	8.2	60	48	EV8551G413 2	1	2	10	8.2	60	48	EV8551G414 @	1	10.1/F	11.6/F		
Aluminum	1/0	12	2.0						8553G405							8553G406					
316L Stainless Steel	1/2	13	3.2						EV8553G413 2							EV8553G414 @					
① Brass construction suppli	Brass construction supplied standard with EF solenoid. ② Stainless steel construction supplied standard with EV solenoid.																				

Dimensions inches (mm)

Series	8551	8553
NPT	1/4	1/2
L1 ①	5.12 (132)	6.00 (153)
L2 ①	6.73 (171)	7.80 (198)
H2	4.38 (111)	4.77 (121)
H1	1.10 (28)	1.58 (40)
W	1.77 (45)	2.85 (72)

 Manual override option MH adds .250" (6.4), MS option adds .468" (11.9) to each solenoid endcap.

	Optional	Manual Operators
Add Suffix		Description
МО		Push and turn to lock with flat head screwdriver slot
MI		Momentary push in with flat head screwdriver slot
МН		Momentary push in by hand
MS		Push and turn to lock by hand



3-WAY